

## Page 1 of 1

All amounts are calculated in domestic currency.

[illegible]

## Shipping Order

23/07/2014

METAUX SOLUTIONS INC  
2625 BOUL JACQUES CARTIER EST  
LONGUEUIL, QUEBEC  
J4N 1L7      *Tel.* : 450 641-3330

*Order* : 98508  
*Reference* : 25123  
*Bid* : 10660  
*Ship* : PICK UP / PICK UP

*Customer* : 6323336*Ship To*

DART AEROSPACE LTD  
1270, ABERDEEN STREET  
HAWKESBURY, ONTARIO  
K6A 1K7

Same

*Tel.* : 1 613 632-3336

<i>Item No.</i>	<i>Description</i>	<i>Qty</i>	<i>Qty. Deliver</i>	<i>B/O Qty</i>
AS04061	ALU SHE .040 6061-T6 (18G) 2 x 48" x 144" 3 x 48" x 48" HT # 66232/01	140	140	<del>0</del>
AS06361	ALU SHE .063 6061-T6 (14G) 6 x 48" x 96" HT # 646452	192	192	<del>0</del>

pick up by journey carrier

*Shipping* : \_\_\_\_\_  
*Package No* : \_\_\_\_\_

*Ref.* : \_\_\_\_\_*Merchandise Received* : \_\_\_\_\_

## Shipping Order

23/07/2014

METAUX SOLUTIONS INC  
2625 BOUL JACQUES CARTIER EST  
LONGUEUIL, QUEBEC  
J4N 1L7 Tel.: 450 641-3330

Order : 98508  
Reference : 25123  
Bid : 10660  
Ship : PICK UP / PICK UP

Customer: 6323336

DART AEROSPACE LTD  
1270, ABERDEEN STREET  
HAWKESBURY, ONTARIO  
K6A 1K7

## Ship To

Same

Tel.: 1 613 632-3336

Item No.	Description	Qty	Qty. Deliver	B/O Qty
AS04061	ALU SHE .040 6061-T6 (18G) 2 x 48" x 144" 3 x 48" x 48"	140	140	0
AS06361	ALU SHE .063 6061-T6 (14G) 6 x 48" x 96"	192	192	0

pick up by journey carrier

144/7/24

Shipping : \_\_\_\_\_

Package No : \_\_\_\_\_

Merchandise Received: \_\_\_\_\_

Ref. : \_\_\_\_\_

## Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate - mill certificate

Nr.: 85218087

01 / 1

Rev.: 0

Seite / page: 1 von / of 2

Datum / date: 2014 01 30

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Auftraggeber / customer:	Bestell Nr. / order no.:	C67715
	Datum / date:	2013 11 08
	Auftragsbest. Nr. / order confirm no.:	688103
	Datum / date:	2013 11 11
Wareneempfänger / consignee:	Lieferschein Nr. / delivery note:	85218087
	Datum / date:	2014 02 28

Form / form: Sheet	Technische Lieferbedingungen / tech. spec.:
Werkstoff / material: 6061	AMS-QQ-A-250/11, 08.1997
Zustand / temper: T6	ASTM B 209 - 10
Dim. / dim.: [inch]: 0,040x48,00x144,00	AMS 4027N, 07.2008
	Cessna CMMP019, Rev. D, 09-07-01
	Cessna CMMP025, Rev. T, 01-25-10
Sondervorschrift / special terms:	

D417165  
D417166  
D417167

02	66232/01/00	01/0055814/3	6061	6661030001	2431,658 lbs	89
02	66232/01/00	01/0055814/3	6061	6661030002	2261,905 lbs	83
02	66378/01/00	01/0056608/3	6061	6661030003	2195,767 lbs	83

Guss Nr. / cast no.	material	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others Each	Others Total
01/0055814/3	6061										
	spec. min.	0,40	-	0,15	-	0,80	0,04	-	-	-	-
	spec. max.	0,80	0,70	0,40	0,15	1,20	0,35	0,25	0,15	0,05	0,15
	actual	0,67	0,41	0,24	0,11	0,89	0,17	0,08	0,08	0,02	0,03
01/0056608/3	6061										
	spec. min.	0,40	-	0,15	-	0,80	0,04	-	-	-	-
	spec. max.	0,80	0,70	0,40	0,15	1,20	0,35	0,25	0,15	0,05	0,15
	actual	0,74	0,44	0,22	0,13	0,89	0,16	0,04	0,06	0,02	0,03



## Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate - mill certificate

Nr.: 85218087

01 / 1

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Seite / page:

2 von / of 2

Datum / date:

2014 01 30

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

BHr/Los	Zustand	Richtung	Tests	UTS	YS	A2"			
Lot/No.	temper	direction		[ksi]	[ksi]	[%]			
				spec.min.	42,0	35,0	10		
				spec.max.	-	-	-		
66232/01	T6	LT	8	from	48,7	42,2	13		
66232/01	T6	LT		to	49,2	42,8	15		
				spec.min.	42,0	35,0	10		
				spec.max.	-	-	-		
66378/01	T6	LT	8	from	48,7	42,8	12		
66378/01	T6	LT		to	50,2	44,1	13		

Biegeversuch: OK. / Transverse bend test: OK.

Maßkontrolle: OK. / Dimensional Check: OK.

Oberfläche: OK. / Surface inspection: OK.

Die Dimensionstoleranzen entsprechen ANSI XXX /  
As standard, dimensional tolerances are to ANSI XXX

Ausgestellt nach Airbus Zulassung Nr. 30272.

Wir bestätigen, dass die gesamte Lieferung unter Einhaltung und soweit oben nicht anders dargelegt aller Forderungen (Spezifikationen, Zeichnungen, Aufträge) hergestellt und geprüft wurde.

Das Qualitätsmanagementsystem erfüllt die Anforderungen der AUK/SA/001-3.

Hergestellt, kontrolliert und geprüft nach Hawker Beechcraft HBIFSAS/PART3/0771

Agusta Westland Genehmigung Lieferantennummer V21275

Issued under Airbus Approval No. 30272.

Certified that the whole of the supplies detailed hereon have been manufactured, inspected, tested and unless otherwise stated above conform in all respects to the Specifications, Drawings and Contract.

Order relevant thereto The Quality Management System arrangements in respect of these supplies comply with the requirements of AUK/SA/001-3.

Manufactured, inspected and tested according Hawker Beechcraft HBIFSAS/PART3/0771

Agusta Westland approval supplier code V21275

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.

We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Rendl Herbert

h.rendl@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.

Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.

AMAG rolling  
Werksachverständiger  
ROL-Nr. 018  
*Rendl*

AMAG rolling GmbH, Postfach 32, A-5282 Ranshofen, Österreich - [www.amag.at](http://www.amag.at)  
AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria - [www.amag.at](http://www.amag.at)





# CERTIFIED INSPECTION REPORT

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and that the mechanical properties shown on the face of this report.

*Mark J. Vrabec*  
 Mark J. Vrabec  
 Director of Manufacturing Development Works  
 Samuel Son & Co Ltd

## Alcoa Inc.

PITTSBURGH, PA DAVENPORT WORKS

Ship From: RIVERDALE, IA.

Page 1

926469  
 Ship Date

2008-06-06

2973608

0

Ship No.

2973608

00000

Invoice No.

5144945-1

Alcoa No. Item

Customer

Mfg Order

P.O. No./Contract No.

N21014

SAMUEL SON & CO LT DCE-44945-1

Ship To: SAMUEL SON & CO LTD  
 C/O MAIN STEEL  
 571 SOUTH WHEELING ROAD  
 WHEELING 60090 IL

Item Description  
 0-063 IN TK (+0.0000 -0.035) X 48.0 IN W (+.046875 -.046875) (N) A/T 6061-T6 COIL SHEET FOR DISTRIBUTORS TOLERANCE GUARANTEED AMS-QQ-A-250/11 AMS4027 REV M IS 2007 ASTM209  
 REV 07 CMP019 REV D CMP025 REV Q CST1008 REV D (NOT MARKED) LIGHTLY OILED COIL SIZES:  
 ID 20 IN COIL WGT: MAX 5500 LB MAX GROSS  
 SKID WGT: 6000 LB QUAN TOL +/-30 \*  
 CQR 0209977 REV 04 CUST REQ 08-06-01 \*\*\* W/E 08-06-07 \*\*\*

Num	Package Ticket	Lot	Weight	Quantity	UOM	Pc Id/Ser1
1	649772	646452	3953	1	PC	
2	649775	646452	3963	1	PC	
3	649784	646452	3929	1	PC	
			11845	3		

DAS 23 14-09-25  
 9-89

Notes for CQR: 0209977.4  
 PRODUCT PRODUCED AND MARKED TO THE REQUIREMENTS OF AMS-QQ-A-250/11 F ALSO MEETS THE REQUIREMENTS OF QQ-A-250/11F. PROD UCT PRODUCED AND MARKED TO THE REQUIREMENTS OF QQ-A-250/11 F ALSO MEETS THE REQUIREMENTS OF AMS-QQ-A-250/11.  
 Exception to Spec CMP019 ; Revisn: D Issue: Letter dated 2006-09-28 from AHERN, DENNIS T to BLACKIE, BILL  
 Exception to Spec CMP025 ; Revisn: Q Issue: Letter dated 2004-08-24 from STEGMANN, JEAN T to BLACKIE, B.  
 Exception to Spec CST1008 ; Revisn: D Issue: Letter dated 2006-12-04 from AHERN, DENNIS T to BLACKIE, BILL

### CQR: 0209977.4 -Specification Limits

Temp Dir T6 Long Transv.	UTS		TYS		ELAD	
	Max	Min	KSI	KSI	PCT	PCT
			42.0	35.0		10

### Chemical Composition

Alloy 6061	SI	FE	CU	MN	MG	CR	ZN	TI	Each Total Aluminum
Lot: 646452	Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15
	Min	0.40	0.15	0.8	0.04				0.15
									REMAIN
	- Mechanical, Physical, Metallography, Quantometer Results								
	No->	UTS	TYS	ELAD					
	Test	KSI	KSI	PCT					
	2	49	44.6	11					

Temp Dir	Long Transv.
T6	

# CERTIFIED INSPECTION REPORT

Alcoa Inc.

PITTSBURGH, PA DAVENPORT WORKS

We hereby certify that the material covered by this certificate has been inspected and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description and test results representative of the material and the mechanical properties shown on the face of this sheet.

*Mark J. Vrabec*

Mark J. Vrabec  
Director of Manufacturing Davenport Works

*Ken P. Young*

Ken P. Young  
Quality Assurance Manager

926469

Ship Date

2008-06-06

P.O. No./Govt Contract No.

N21014

B.I. No.

2973608

Customer

SAMUEL SON & CO LT

DCE-44945-1

Invoice No.

00000

Ship From:

RIVERDALE, IA.

Alcoa No. Item

5144945-1

Mfg Order

Page 2

Lot: 646452

- Mechanical, Physical, Metallurgy, Quantometer Results (cont.)

50 45.3 10

Cast Number H328705A  
Chemical SI FE CU MN NG CR ZN TI  
Actuals 0.64 0.5 0.26 0.07 1.0 0.20 0.03 0.02

This material was melted in the United States or a Qualifying Country [REF DEARS 225.872.1(a)]; it was manufactured in the United States



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO25123**

Purchase Order Date 7/23/2014

PO Print Date 7/23/2014

Page Number 1 of 2

Order From :  
METAUX SOLUTIONS  
2625 BOUL JACQUES-CARTIER EST  
LONGUEUIL, QC J4N 1L7  
CA

VC-MET002

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 800 558 8858

Ship To Contact

Ship To Phone

Ship Via: —

Ship Acct:

Buyer  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB Destination-Collect

*m129881*

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6S.040	6061-T6 .040 Sheet	7/24/2014 Yes 7/24/2014		140.00 sf	\$2.96	\$414.40
MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 <i>SP</i>							
Line Total:							\$414.40
2	M6061T6S.063	6061-T6 .063 Sheet	7/24/2014 Yes 7/24/2014		192.00 sf	\$4.10	\$787.20
MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 <i>64</i>							
Line Total:							\$787.20

Note:

7/23/2014





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO25123**

Purchase Order Date 7/23/2014

PO Print Date 7/23/2014

Page Number 2 of 2

**Order From :**

VC-MET002

**Ship To :** DART AEROSPACE LTD

METAUX SOLUTIONS  
2625 BOUL JACQUES-CARTIER EST  
LONGUEUIL, QC J4N 1L7  
CA

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 800 558 8858

**Ship To Contact**

**Ship To Phone**

**Ship Via:** —

**Ship Acct:**

**Buyer**

**Customer POID**

**Customer Tax #**

**Terms**

**Currency**

**FOB**

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

3	71401-45	PROCUREMENT QUALITY CLAUSES	7/24/2014	1.00	\$0.00	\$0.00
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No

7/24/2014

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality document

**Line Total:** \$0.00

**PO Total:** \$1,201.60

*cx* *h*

**Note:** Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

**Change Nbr:** 4

**Change Date:** 7/23/2014